

VTU B.E/B.TECH QUESTION PAPER SET

CBCS SEMESTER VIII

ADDITIVE MANUFACTURING

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15ME82

Eighth Semester B.E. Degree Examination, Aug./Sept.2020
Additive Manufacturing

Time: 3 hrs.

Max. Marks: 80

*Note: i) For Regular Students: Answer any FIVE full questions irrespective of modules.
 ii) For Arrear Students : Answer any FIVE full questions, choosing ONE full question from each module.*

Module-1

- 1 a. Explain Additive Manufacturing Process Chain with a neat block diagram. (06 Marks)
- b. Explain stereolithography process with a neat sketch. Write its merits, demerits and applications. (10 Marks)
- 2 a. Distinguish between stereolithography and selective laser sintering processes. (06 Marks)
- b. Explain with a neat sketch, Fused Deposition Modeling Process. What are its advantages, disadvantages and applications? (10 Marks)

Module-2

- 3 a. Explain the types of D.C. motors with field coils with neat sketches. (08 Marks)
- b. Explain briefly with neat diagrams the following: (08 Marks)
 - (i) Thyristors
 - (ii) Triacs
- 4 a. Compare hydraulic and pneumatic systems. (06 Marks)
- b. Write a note on shape memory alloys. (10 Marks)

Module-3

- 5 a. Explain with a neat sketch polymer processing by wet spinning. (08 Marks)
- b. Explain in detail the liquid phase sintering. (08 Marks)
- 6 a. Explain with a neat sketch Dry Spinning Method for additive manufacturing. (08 Marks)
- b. Explain with a neat sketch powder production by vacuum atomization technique. (08 Marks)

Module-4

- 7 a. Explain with a neat sketch the sol-gel process. (06 Marks)
- b. Explain the principle of Scanning Electron Microscopy (SEM) with a neat sketch. What are its applications? (10 Marks)
- 8 a. Explain with a neat sketch, flame assisted ultrasonic spray pyrolysis. (08 Marks)
- b. Explain with a neat sketch the salient features of Atomic Force Microscopy (AFM). (08 Marks)

Module-5

- 9 a. Write a note on NC, CNC and DNC machine tools. (06 Marks)
- b. Explain briefly the various strategies for automation and process improvement. (10 Marks)
- 10 a. Explain with a block diagram the levels of automation. (10 Marks)
- b. Distinguish between continuous control in process industries and discrete control in manufacturing industries. (06 Marks)

Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.
 2. Any revealing of identification, appeal to evaluator and /or equations written eg. 42+8 = 50, will be treated as malpractice.

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15ME82

Eighth Semester B.E. Degree Examination, November 2020
Additive Manufacturing

Time: 3 hrs.

Max. Marks: 80

Note: Answer any FIVE full questions irrespective of modules.

Module-1

- 1 a. Distinguish clearly between Additive Manufacturing and CNC machining. (08 Marks)
 b. Sketch and explain solid sheet system process. (08 Marks)
- 2 a. Discuss post processing of AM parts. (08 Marks)
 b. Discuss Additive Manufacturing applications. (08 Marks)

Module-2

- 3 a. With necessary sketches, discuss the following:
 (i) Pulse width modulation. (08 Marks)
 (ii) Speed control of AC motor. (04 Marks)
 b. With, Torque-Speed curve, explain compound motor. (04 Marks)
 c. List advantages and disadvantages of DC motors. (04 Marks)
- 4 With necessary sketches, discuss the following (any four) :
 (i) Thyristors (ii) Bipolar transistors (iii) Vane pump. (16 Marks)
 (iv) Rotary screw compressor. (v) Relay

Module-3

- 5 a. Explain clearly classification of polymers. (08 Marks)
 b. Explain various powder production techniques. (08 Marks)
- 6 a. Explain clearly how powder is compacted in Isostatic pressing? (08 Marks)
 b. Discuss various stages of liquid phase sintering. (08 Marks)

Module-4

- 7 a. What are nano materials? Discuss the classification of nonmaterials. (08 Marks)
 b. Explain the synthesis of nano-materials by sol-gel process. (08 Marks)
- 8 a. With a sketch, explain the Transmission Election Microscopy (TEM). (08 Marks)
 b. With a sketch, explain the working principle of Atomic Force Microscopy (AFM). (08 Marks)

Module-5

- 9 a. Explain different types of motion control system in NC process. (08 Marks)
 b. With a block diagram, explain the steps involved in the development of a proven part program. (08 Marks)
- 10 a. List and discuss strategies for automation and production systems. (08 Marks)
 b. With a block diagram, explain configuration of an adaptive control system. (08 Marks)

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